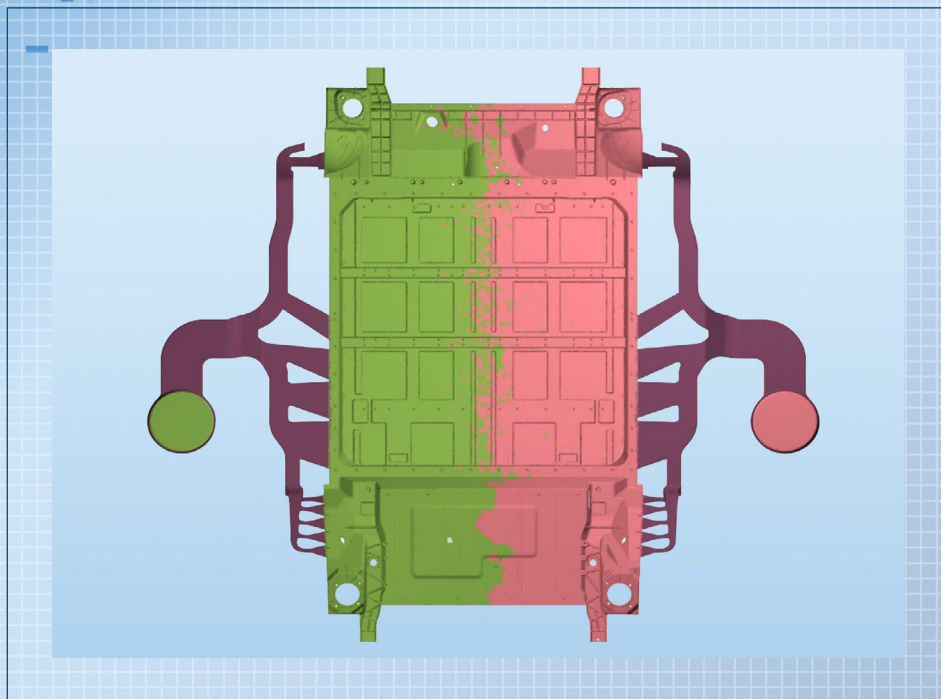


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Simulation study on integrated bottom car body formation by high pressure die casting with a dual injection system

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