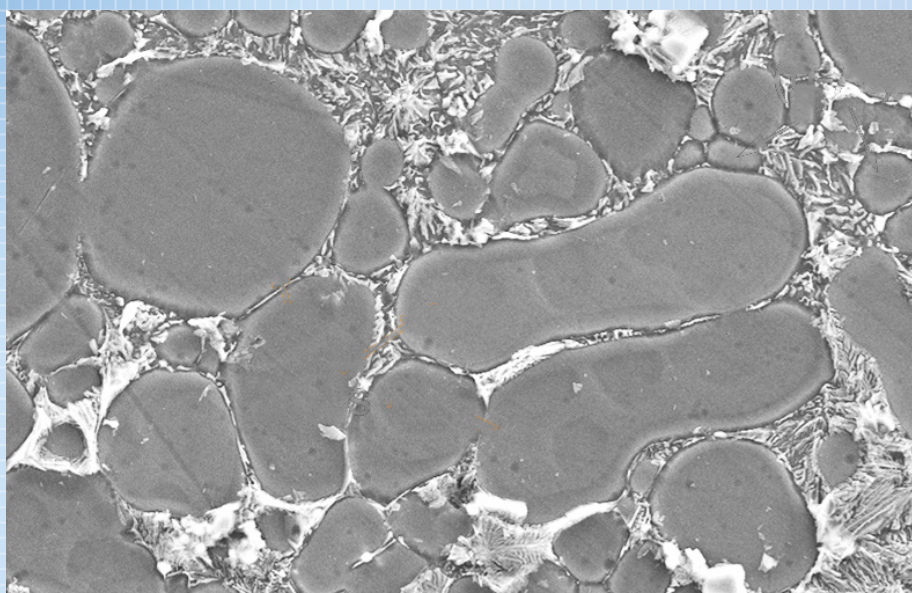


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Effect of slow shot speed on externally solidified crystal, porosity and tensile property in a newly developed high-pressure die-cast Al-Si alloy

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